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DIALOG(R)File 345:Inpadoc/Fam.& Legal Stat
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Basic Patent (No,Kind,Date): JP 10107753 A2 980424 <No. of Patents: 001>

PATENT FAMILY:

JAPAN (JP)

Patent (No,Kind,Date): JP 10107753 A2 980424

PATH PATTERN CHECK METHOD AND PATH PATTERN CHECK SYSTEM USING THE
METHOD (English)

Patent Assignee: NIPPON ELECTRIC ENG

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Priority (No,Kind,Date): JP 96262714 A 961003

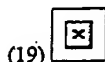
Applic (No,Kind,Date): JP 96262714 A 961003

IPC: * H04J-003/14; G06F-013/00

Derwent WPI Acc No: * G 98-304168; G 98-304168

Language of Document: Japanese

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(19)

(11) Publication number:

Generated Document.

PATENT ABSTRACTS OF JAPAN

(21) Application number: 10107753

(51) Intl. Cl.: F17D 1/12 F16L 55/26 F17D 3/18

(22) Application date: 17.04.98

(30) Priority:

(43) Date of application publication: 05.11.99

(84) Designated contracting states:

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**(54) TRANSFER METHOD OF COATING
MATERIAL AND DEVICE THEREFOR**Abstract
Drawing**(57) Abstract:**

PROBLEM TO BE SOLVED: To stably transfer a coating material while holding a satisfactory characteristic at a desired transfer speed regardless of the piping structure by regulating the transfer speed and/or transfer pressure of a force feed tool in the transfer of the coating material by sliding the force feed tool such as a pig inserted into a piping.

SOLUTION: When a coating material 3 in a coating material tank 8 is transferred to a tank 17 through a pipeline 2, a valve 9 is opened, and a pump 10 is operated. When the feed of a prescribed quantity of the coating material 3 is completed, a pig 1 is ejected from a pig launcher 6 for the purpose of collecting the coating material 3 within the pipeline 2 by opening a valve 7 and working nitrogen gas of a prescribed pressure from a nitrogen feed part 5 to the pig 1. The pig 1 is advanced while pushing out the coating material 3 in the piping 2 by the pig 1. Sensors 12-14 are provided in the positions where the line resistance to the pig 1 is changed within the piping 2, and the nitrogen pressure from the nitrogen feed part 5 is changed according to the output of each sensor to control the transfer speed of the pig 1.

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